



Geology and HDD

Sinkholes caused by HDD





Broken drill rod



54 inch reamer similar to one lost during an HDD in New Jersey

Generalized Rock Classification

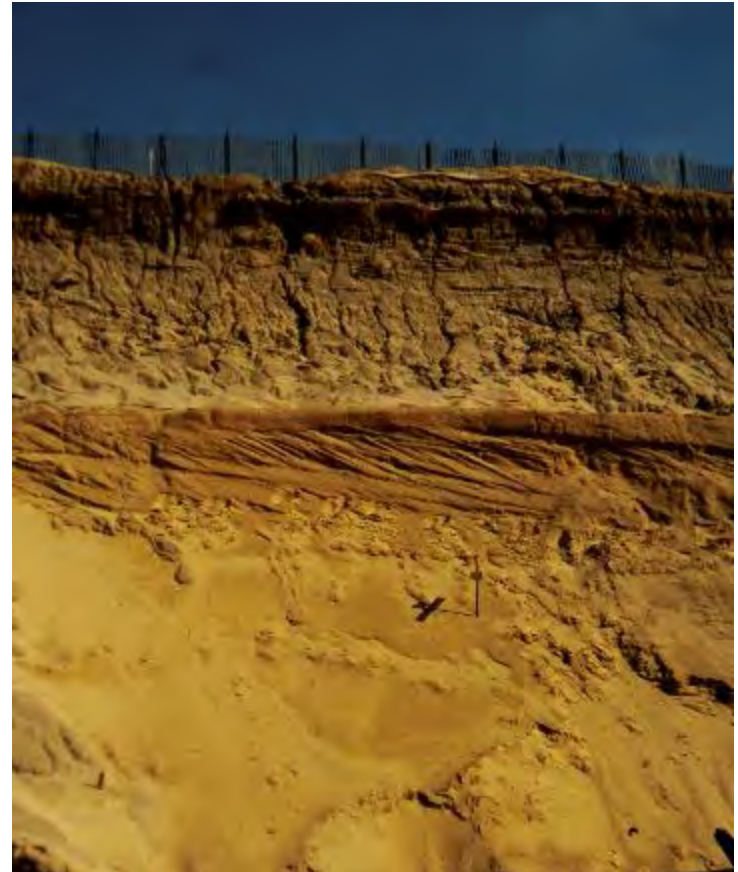
		Unconsolidated	Consolidated
Igneous rocks	Intrusive rocks (plutonic)		granite, granitic pegmatite, diorite, gabbro, peridotite
	Extrusive rocks (volcanic)	volcanic ash	basalt, rhyolite, andesite
Sedimentary rocks	Mechanical	gravel, sand, silt & clay	conglomerate, sandstone, siltstone & shale
	Chemical		carbonates (limestone & dolomites), gypsum, anhydrite & salt
	Organic	peat & lignite	carbonates, coal
Metamorphic rocks	Any rock type altered by heat and pressure		gneisses, schist, amphibolite, argillite, slate, quartzite, & marble

Coastal Plain unconsolidated formations

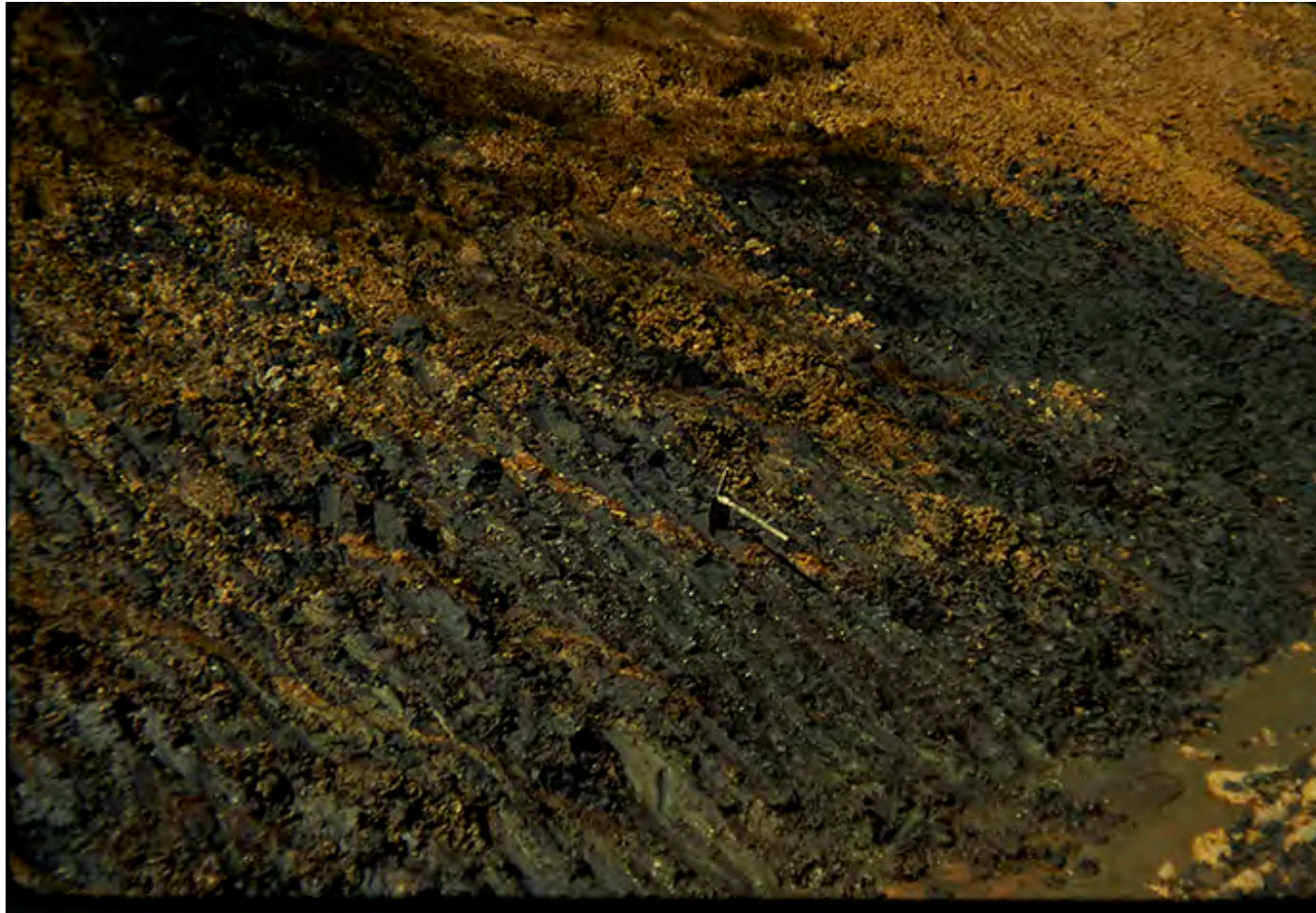
Fine sand and dark clay



Thin clayey gravel at surface, below is a clean coarse sand



Clay formation with limonite filled fractures. In New Jersey some clays clay formations contain sulfide minerals such as pyrite and marcasite which can weather by groundwater and be deposited in fractures in the clay. Pyrite and especially marcasite can begin decomposing as soon as exposed to the air and produce sulfuric acid creating acid soil conditions.



Stratified glacial deposit of gravel over coarse cross-bedded sand



Consolidated sedimentary rock, quartzite/sandstone showing bedding and joints



Cleavage and fault in slate



Foliation and fault in gneiss



Volcanic rock, basalt with shear zones



Metamorphic and sedimentary rock

gneiss



quartzite/sandstone

Open solution joint



Filled solution joint/sinkhole

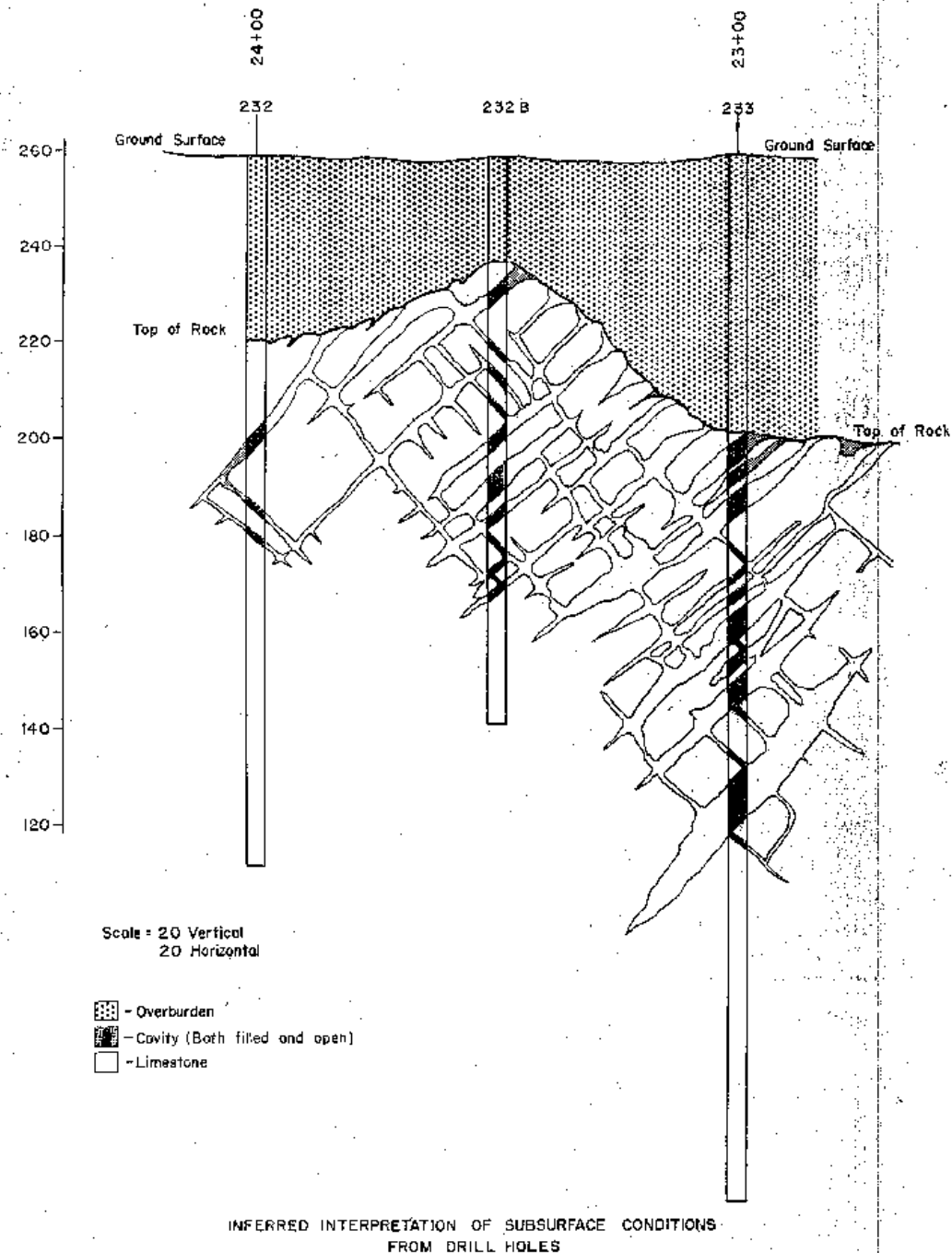


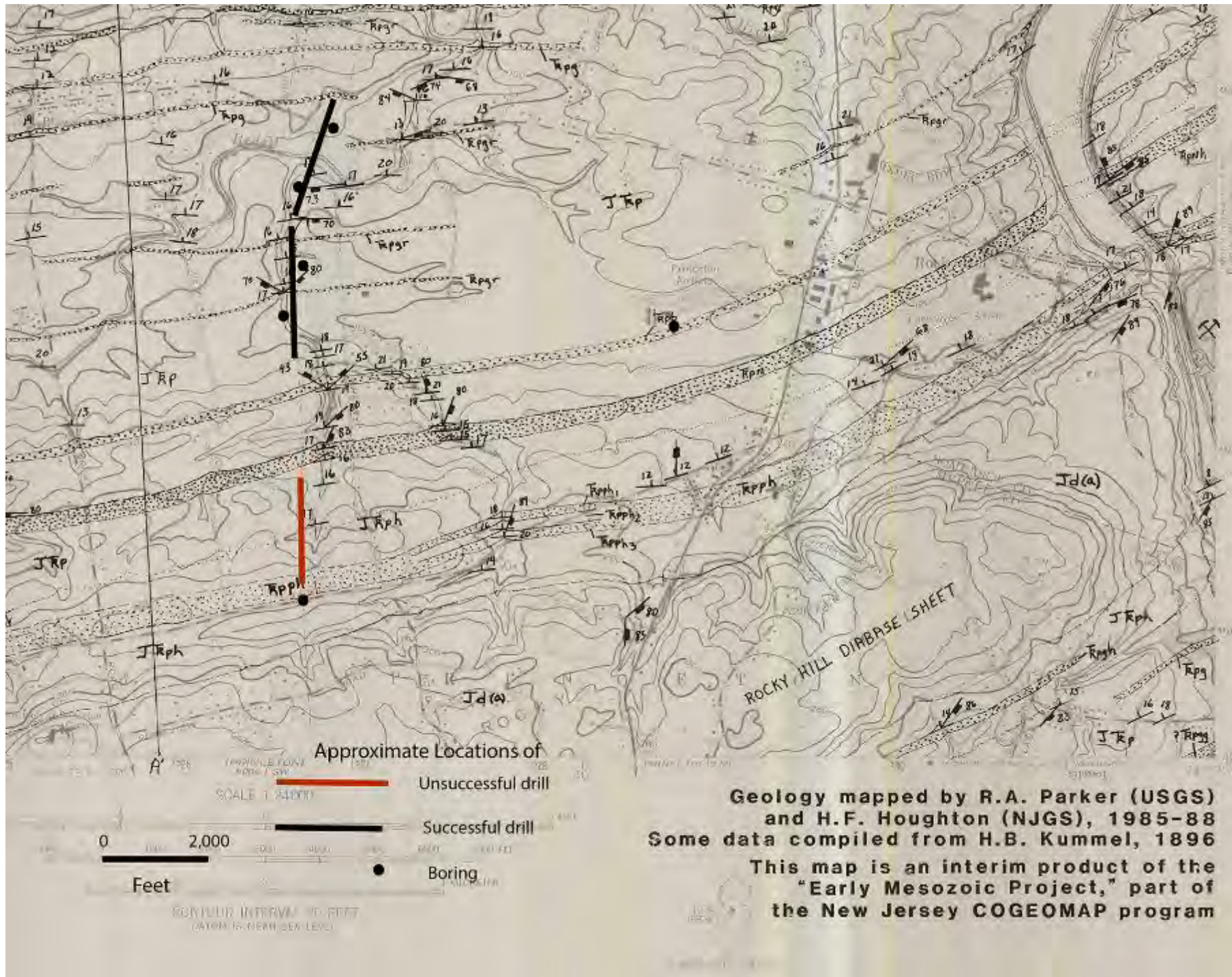
Borings showing cavities in dolomite

Borings are about 50 feet apart

Black areas are cavities

Based on core examination the cavities followed bedding and joints





Passaic Formation

sandstone, siltstone, and shale

Notice change in joint spacing and direction in shale beds

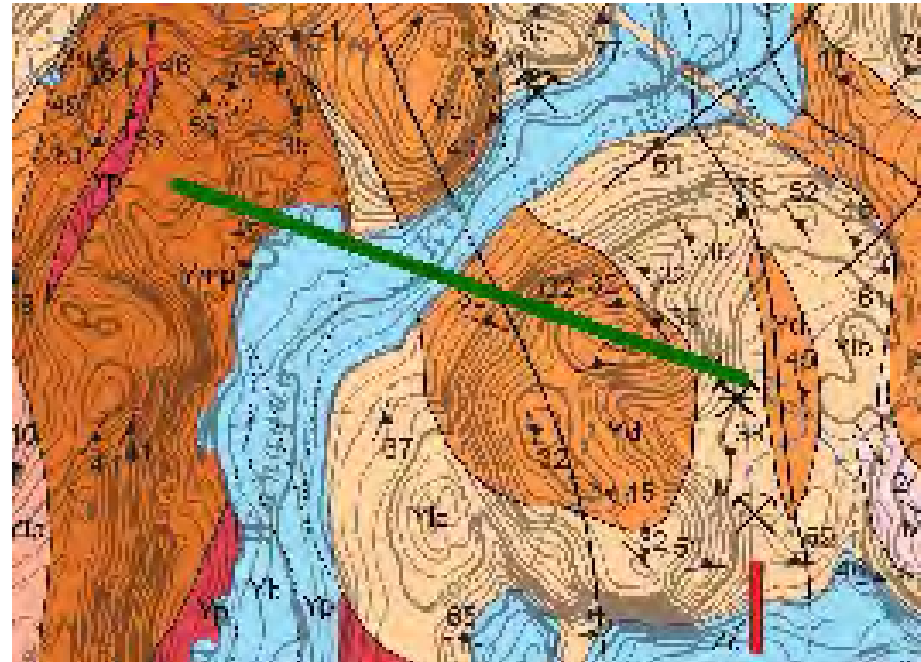
Joint spacing several feet

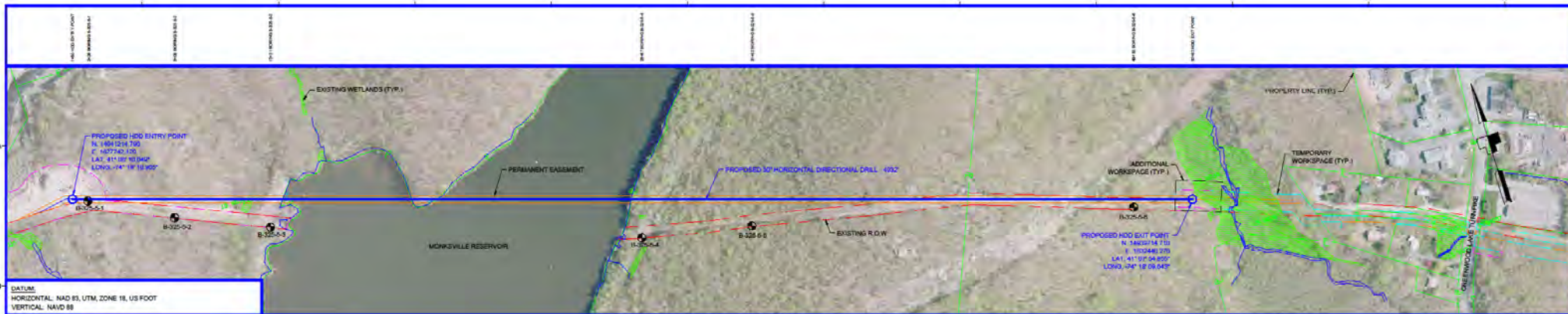
Joint spacing several inches



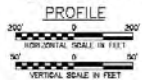
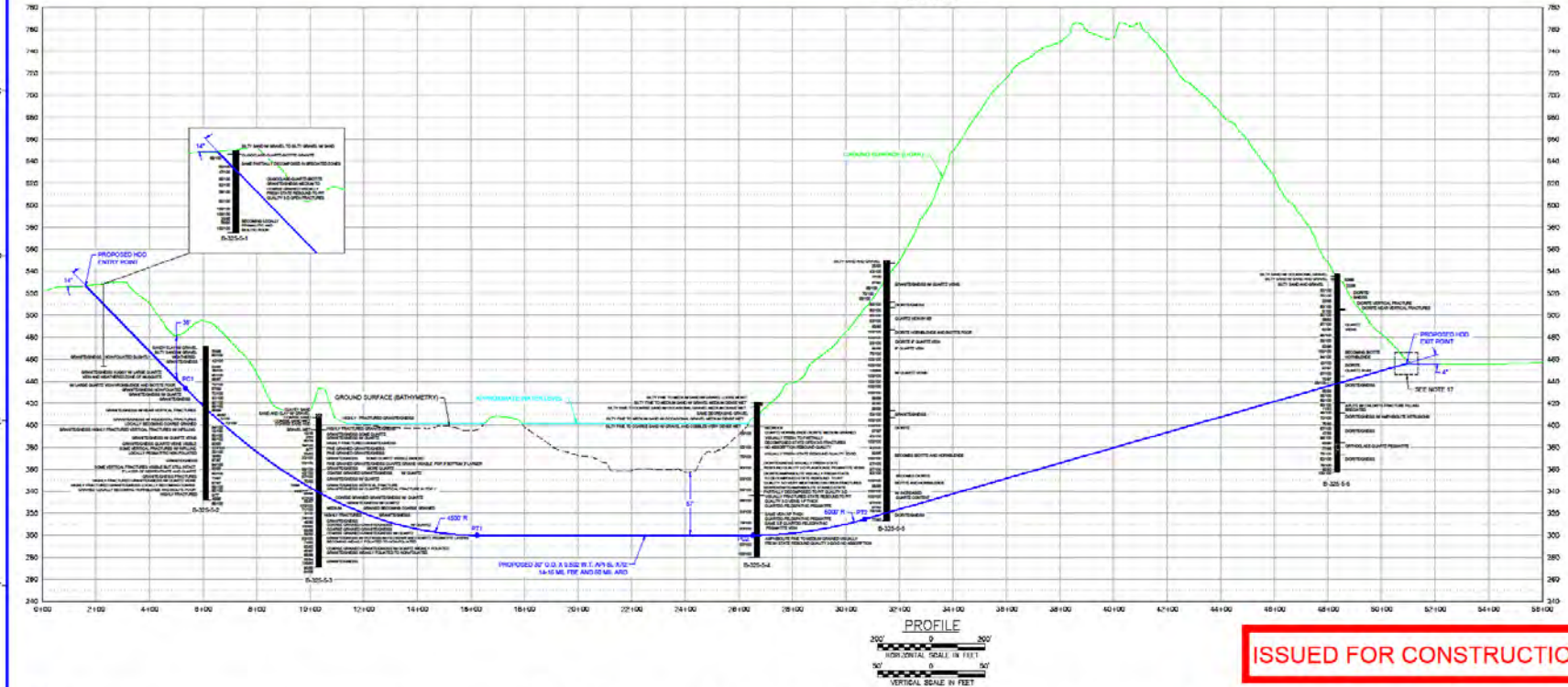
Monksville HDD

Green line is approximate location of HDD





DATUM:
HORIZONTAL: NAD 83, UTM, ZONE 18, US FOOT
VERTICAL: NAVD 88

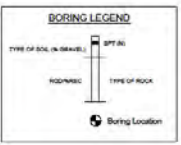


DIRECTIONAL DRILL DATA		
MONKVILLE RESERVOIR HDD		
DESCRIPTION	STATION + (S)	ELEVATION (R)
ENTRY @ 14"	1+00.00	526.72
P T 1 (14.00' @ 4.850 R.E.)	5+33.33	433.67
P T 2 (4.00' @ 4.000 R.E.)	16+21.81	300.00
P T 3 (4.00' @ 4.000 R.E.)	26+51.33	300.00
P T 4	30+69.87	314.62
EXIT @ 4"	50+91.82	456.00
HORIZONTAL DISTANCE = 493.82 R		
DIRECTIONAL DRILL PIPE LENGTH = 493.41 R		

* STATIONING IS BASED ON ARBITRARY REFERENCE POINT

DESIGN BASIS:

1. PRODUCT PIPE WILL CONSIST OF 30" O.D. X 0.250" WALL THICKNESS 11-1/2' HDPE PIPE WITH 11-1/2' HDPE FUSION BONDED EPDM (FBE) AND A MINIMUM OF 50 MILS OF AMBROSE RESISTANT COATING (ARC).
2. MAXIMUM ALLOWABLE OPERATING PRESSURE (MAOP) = 1176 PSI.
3. ASSUMED MAXIMUM OPERATING TEMPERATURE = 70° FAHRENHEIT.
4. MINIMUM ALLOWABLE TENSILE JOINT RADIUS SHALL BE NO LESS THAN 2,000 IN. AS CALCULATED BY THE METHOD INCLUDED IN THE HDD SPECIFICATION. THE MINIMUM ALLOWABLE RADIUS IS BASED ON A WALL THICKNESS OF 0.500".



NOTES:

1. ALL EQUIPMENT MUST ACCESS THE SITE ALONG THE CONSTRUCTION RIGHT-OF-WAY OR FROM APPROVED ACCESS ROADS.
2. WORK SPACE MAXIMUM WORK SPACE LIMITS ARE DEPICTED, RESPECT CLEARANCE TO THE WORK SPACE INDICATED AT THE ENTRY AND EXIT POINTS AND PROTECT PIPE STRUCTURES AND FABRICATION PIPES ALONG THE CONSTRUCTION RIGHT-OF-WAY. CLEARING BETWEEN THE ENTRY AND EXIT POINTS INCLUDING FROM APPROVAL FROM THE ENVIRONMENTAL INSPECTOR AND IS LIMITED TO THE AMOUNT NECESSARY TO STABILIZE SURFACE WATER AND PREVENT TO OTHER WATER (SEE NOTE APPROVED).
3. WATER SOURCE: DRILL WATER AND HYDROSTATIC TEST WATER SHALL BE OBTAINED FROM AN APPROVED SOURCE.
4. HYDROSTATIC TEST SPECIFICATION AND POST-INSTALLATION HYDROSTATIC TESTS SHALL BE CONDUCTED IN ACCORDANCE WITH THE HYDROSTATIC TEST PLAN. TEST WATER SHALL BE SAMPLED AND TESTED IN ACCORDANCE WITH PERMIT REQUIREMENTS. THE TEST WATER SHALL BE DISCHARGED IN AN UPLAND AREA INTO AN EROSION CONTROL STRUCTURE OF STORM WELLS AND/OR SUMP PUMPS, GEOTECHNICAL FILTER BAGS OR COLLECTED IN A TROUGH AND PUMPED TO AN APPROVED DISPOSAL SITE. THE COMPLETION OF CONCRETE AND OTHER A CONTRACTOR SHALL BE COMPLETED IN ACCORDANCE WITH THE PERMIT DOCUMENTS.
5. SPILL PREVENTION: REPAIRS OF ALL EQUIPMENT SHALL BE COMPLETED IN ACCORDANCE WITH THE SPILL PLAN.
6. EROSION AND SEDIMENT CONTROL: CONTRACTOR SHALL SUPPLY, INSTALL AND MAINTAIN SEDIMENT CONTROL STRUCTURES IN ACCORDANCE WITH CONTRACT DOCUMENTS. CONTRACTOR SHALL INSTALL ADDITIONAL EROSION CONTROL STRUCTURES AS DIRECTED BY THE ENVIRONMENTAL INSPECTOR.
7. INSTALLATION OF THE PIPE SECTION FOR THE DRILLED CROSSING SHALL BE MADE UP WITHIN THE APPROVED CONSTRUCTION RIGHT-OF-WAY AT THE DRILL EXIT POINT AS SHOWN. AFTER THE PLOT HOLE IS COMPLETE, CONTRACTOR'S ACTUAL DRILL PROFILE SHALL BE SUBMITTED TO THE ENVIRONMENTAL INSPECTOR FOR APPROVAL. CONTRACTOR SHALL ASSESS THE RISK FOR AND SUPPLY APPROPRIATE DRAINAGE DURING PULLBACK.
8. DRILLING FLUID DISPOSAL: CONTRACTOR SHALL DISPOSE OF EXCESS DRILLING FLUID AS DIRECTED BY THE COMPANY REPRESENTATIVE IN ACCORDANCE WITH PERMIT CONDITIONS. UNDER NO CIRCUMSTANCES SHALL DRILLING FLUID BE DISPOSED OF IN WATER BODIES OR WITHIN ANY DRILLING FLUID WHICH INADEQUATELY SUPPORTS AT POINTS DEEPER THAN THE ENTRY AND EXIT POINTS SHALL BE CONTAINED AND COLLECTED TO THE EXTENT PRACTICAL AND DISPOSED OF AS DIRECTED BY THE COMPANY REPRESENTATIVE IN ACCORDANCE WITH PERMIT CONDITIONS.
9. CLEARANCE/STABILIZATION/RESTORATION: ALL DISBURSED AREAS SHALL BE RETURNED TO THE ORIGINAL CONDITIONS. DISBURSED AREAS SHALL BE RESEEDING AS SPECIFIED IN THE CLEAN-UP AND RESTORATION REQUIREMENTS. IF THE TERRAIN ALLOWS AND ACCESS IS PERMITTED, CONTRACTOR SHALL UTILIZE LOW-GROUND PRESSURE EQUIPMENT OR OTHER EQUIPMENT APPROVED BY OWNER, TO FACILITATE DISBURSEMENT AND CLEAN-UP OF ANY INADEQUATE REMAINS THAT OCCUR DURING THE HDD INSTALLATION PROCESS.
10. GEOTECHNICAL DATA: BORE HOLES ARE OFFSET FROM THE PRELIM CENTERLINE AS SHOWN ON THE PLAN VIEW. THE GEOTECHNICAL INFORMATION PROVIDED ON THIS DRAWING IS A GENERAL SUMMARY. REFER TO THE APPLICABLE GEOTECHNICAL REPORT IN THE CONTRACT DOCUMENTS FOR MORE DETAILED INFORMATION.
11. AERIAL PHOTO INFORMATION FROM [HTTP://PERMITS.STATE.NJ.GOV](http://permits.state.nj.gov)
12. GROUND SURFACE (AS SHOWN) PROVIDED BY WILLIAMS ENGINEERING.
13. CONTRACTOR IS RESPONSIBLE FOR CALLING NEW JERSEY ONE-CALL AND LOCATING ALL UNDERGROUND UTILITIES PRIOR TO BEGGING CONSTRUCTION. IF ANY UTILITY IS LOCATED WITHIN 15 FEET OF THE PROPOSED HDD PROFILE AND ALIGNMENT, CONTRACTOR SHALL OBTAIN APPROVAL FROM WILLIAMS ENGINEERING PRIOR TO INITIATING HDD OPERATIONS.
14. IT IS THE CONTRACTOR'S RESPONSIBILITY TO IDENTIFY AND PROTECT ANY FOREIGN UTILITY THAT MAY BE AFFECTED BY THE HDD OPERATIONS.
15. PLACEMENT OF THE HDD PIPE IS NOT FIXED BY THE LOCATION OF THE ENTRY AND EXIT POINTS. THE USE OF DUAL HDD ROGS DURING CONSTRUCTION MAY BE AT THE DISCRETION OF THE HDD CONTRACTOR TO BE APPROVED BY THE PROJECT TEAM.
16. CONTRACTOR SHALL NOTE AND FOLLOW ALL REQUIREMENTS AS OUTLINED IN THE HDD CONTOURSHIP PLAN.
17. FOR PROPOSED HDD EXIT POINT DRAWING SEE TO-N10-300-3400-PAG.

ISSUED FOR CONSTRUCTION

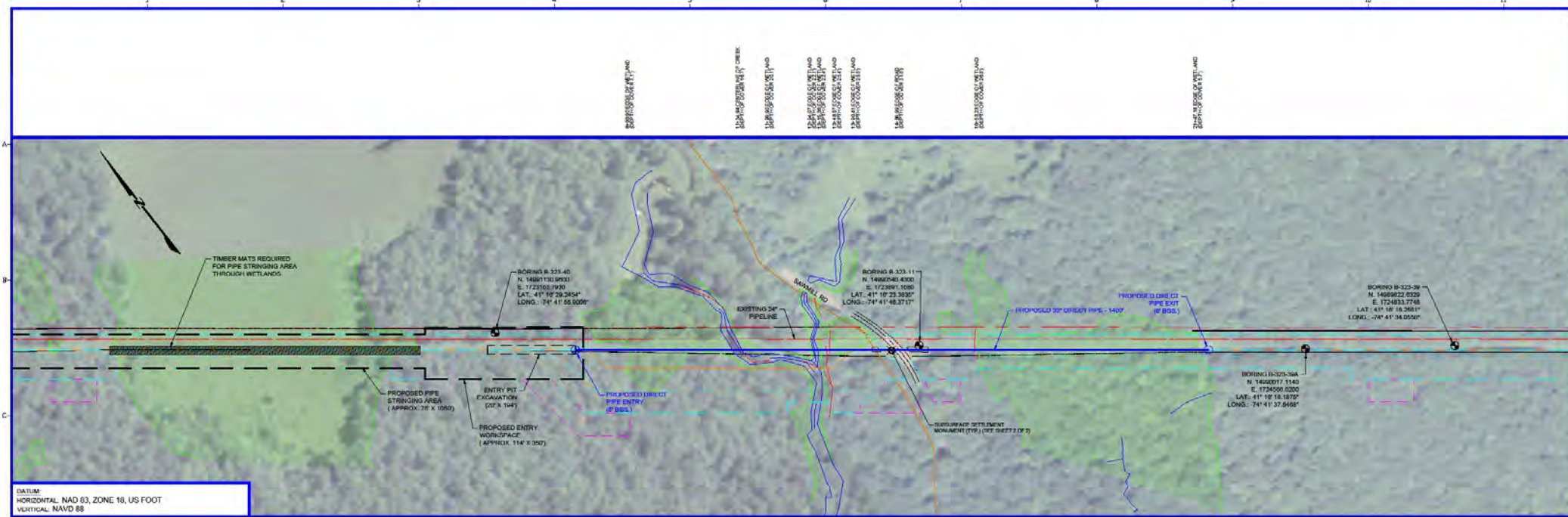
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3/20/24 10:30 AM	ISSUED FOR CONSTRUCTION	3/20/24	JLF
NO. DATE	BY	DESCRIPTION	PROJ. ID (APP)
REVISIONS			
300 SYSTEM EXPANSION PROJECT PROPOSED 30" HDD MONKVILLE RESERVOIR HDD			
Division	Op. Area	AG/AM	
State	NEW JERSEY	Div/Part	FASDAE COUNTY
Section	Tennessee Gas Pipeline		11000
Drawn	JLF	Date	03/22/24
Checked	JLF	Date	03/22/24
App'd	JLF	Date	03/22/24
Scale: AS SHOWN		File Name	10-110-300-3400
Project No. 11000		Sheet No.	1 of 1

Summary:

Conditions that can affect HDD project and boring requirements

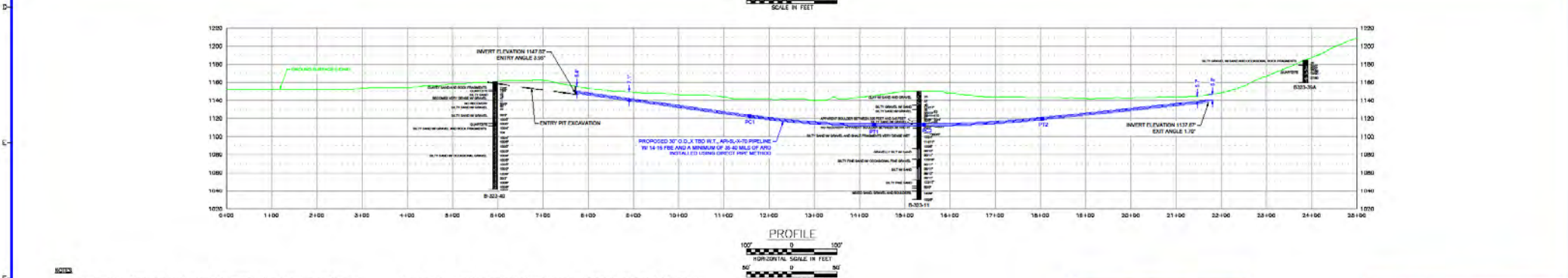
- The drilling must be able to create an open hole in the rock or cohesive soils or fluidized condition of cohesionless soils such as sand or silt. Coarse grained materials, excessive rock strength/hardness (+50,000 psi) and solution cavities in bedrock may prevent HDD.
- Coarse Grained-- gravel, cobbles & boulders cannot be fluidized for removal nor stabilized for open hole.
- Excessive rock strength-- may deflect drill string, wear bits, slow drill rates extending construction duration and costs.
- Poor rock quality—Vertical rock fissures can cause frac-outs.
- Depth of cover minimum 30 feet.
- Borings should be 30 to 50 feet. off drill path. The should be 20 feet. deeper than pipe depth. Split spoon samples should be taken every 5 feet and continuous rock core.

Notes from: Directional Drilling Best Practices by Dennis M. Walsh, PE and Daniel D'Eletto, PE. April 10, 2015 https://www.northeastgas.org/pdf/d_walsh_directional.pdf



DATUM:
HORIZONTAL: NAD 83, ZONE 18, US FOOT
VERTICAL: NAVD 88

PLAN
SCALE IN FEET

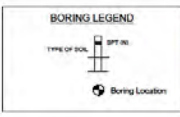


PROFILE
SCALE IN FEET

NOTES

1. ALL EQUIPMENT MUST ACCESS THE SITE ALONG THE CONSTRUCTION HIGH-WAY OR FROM APPROVED ACCESS ROADS.
2. WORK SPACES: MAXIMUM WORK SPACE LIMITS ARE INDICATED. DISTRICT CLEARING TO THE WORK SPACE LOCATED AT THE ENTRY AND EXIT POINTS AND PRODUCT PIPE STRINGING AND FABRICATION AREA ALONG THE CONSTRUCTION RIGHT-OF-WAY.
3. WATER SOURCE: DRILL WATER AND HYDROSTATIC TEST WATER SHALL BE OBTAINED FROM AN APPROVED SOURCE.
4. HYDROSTATIC TEST: PRE-INSTALLATION AND POST-INSTALLATION HYDROSTATIC TESTS SHALL BE CONDUCTED IN ACCORDANCE WITH THE STANDARDS. TEST PLAN, TEST MATRIX SHALL BE SUBMITTED AND REVIEWED IN ACCORDANCE WITH PERMIT REQUIREMENTS. THE TEST WATER SHALL BE DISCHARGED IN AN UPLAND AREA WITH AN EROSION CONTROL STRUCTURE OF STORM BARRIERS AND/OR SILL FENCES. USED TEST FLUIDS SHALL BE COLLECTED IN A TRUCK AND HAULED TO AN APPROVED DISPOSAL SITE UPON COMPLETION OF OPERATIONS AND TESTING. A CLEANUP AND SURVEY SHALL BE COMPLETED IN ACCORDANCE WITH THE CONTRACT DOCUMENTS.
5. SPILL-PREVENTION: REFUELING OF ALL EQUIPMENT SHALL BE COMPLETED IN ACCORDANCE WITH THE SPEC PLAN.
6. EROSION AND SEDIMENT CONTROL: CONTRACTOR SHALL SUPPLY, INSTALL AND MAINTAIN SEDIMENT CONTROL STRUCTURES IN ACCORDANCE WITH CONTRACT DOCUMENTS. CONTRACTOR SHALL INSTALL ADDITIONAL EROSION CONTROL STRUCTURES AS DIRECTED BY THE ENVIRONMENTAL INSPECTOR.
7. CLEANUP/RESTORATION/RESTORATION: ALL DISTURBED AREAS SHALL BE RETURNED TO THE ORIGINAL CONDITION. DISTURBED AREAS SHALL BE REDEVELOPED AS SPECIFIED IN THE CLEANUP AND RESTORATION REQUIREMENTS.
8. GEOTECHNICAL DATA: APPROXIMATE LOCATION OF THE PROPOSED BORINGS ARE SHOWN ON THE PLAN VIEW.
9. WORKSPACE OF OTHER APPROVED PROTECTION TO BE INSTALLED OVER PORTION LINES, THROUGH WETLAND AREAS FOR PIPE STRINGING AREA, AND AS REQUIRED.

10. THE OWNER HAS MADE AN EFFORT TO LOCATE LIVES RESOURCES FACILITIES NOW EXISTING BUT DOES NOT GUARANTEE THE ACCURACY OF THE INFORMATION SHOWN ON THIS DRAWING NOR DOES IT ACCEPT ANY RESPONSIBILITY FOR ERRORS IN THE LOCATION OR FOR THE FAILURE TO INDICATE ANY SUCH FACILITIES. CONTRACTOR TO LOCATE ALL UNDERGROUND UTILITIES PRIOR TO BEGINNING CONSTRUCTION AND MARKED EXISTING UTILITIES DURING CONSTRUCTION.
11. THE DIRECT PIPE INSTALLATION SHALL BE CONSTRUCTED IN ACCORDANCE WITH PROJECT SPECIFICATION.
12. THESE STANDARDS AND MATERIAL REQUIREMENTS SHALL APPLY UNLESS OTHERWISE SPECIFIED BY MORE STRINGENT LOCAL, STATE, OR FEDERAL STANDARDS REQUIREMENTS, OR PERMIT CONDITIONS.
13. DIRECT PIPE OVERLAP SHALL BE LESS THAN 1/2" BOLD.
14. END SLEWS SHALL CONTAIN DEVICES THAT MECHANICALLY SEAL THE PIPELINE PERIMETER FROM INFLOW OF SOIL OR FOREIGN MATERIALS.
15. INSTALLATION OF THE PIPE FOR THE DIRECT PIPE INSTALLATION SHALL BE MADE UP WITHIN THE APPROVED PRODUCT PIPE STRINGING AND FABRICATION AREA AS SHOWN IN THIS CONTINUOUS STRING.
16. CONTRACTOR SHALL UTILIZE SURVEY EQUIPMENT CAPABLE OF MEASURING LINE AND GRADE OF BORING MACHINE TO WITHIN 1/2" HIGH DURING INSTALLATION OF DIRECT PIPE.
17. DIRECT PIPE SHALL BE INSTALLED WITHIN A RANGE OF DESIGN LINE AND GRADE.
18. PHOTO IMAGERY DOWNLOADED FROM [HTTP://SEAMLESS.LANDS.GOV/WEBSITE/SEAMLESS](http://seamless.lands.gov/website/seamless). UTM ELEVATION DATA PROVIDED BY AIRBORNE ENGINEERING.



DIRECT PIPE DATA SAWMILL ROAD DIRECT PIPE		
DESCRIPTION	STATION (R)	ELEVATION (R)
ENTRY @ 3.05'	7+72.29	1149.09
(3.05' @ 4,000 R.R.)	15+57.20	1132.50
P.T. 1	14+32.75	1133.00
(3.00' @ 5,000 R.R.)	15+42.77	1133.00
P.T. 2	16+04.45	1139.85
EXIT @ 1.7"	21+72.19	1139.12
HORIZONTAL DISTANCE = 1400.00 R		
DIRECTIONAL DRILL PIPE LENGTH = 1403.76 R		

PRELIMINARY

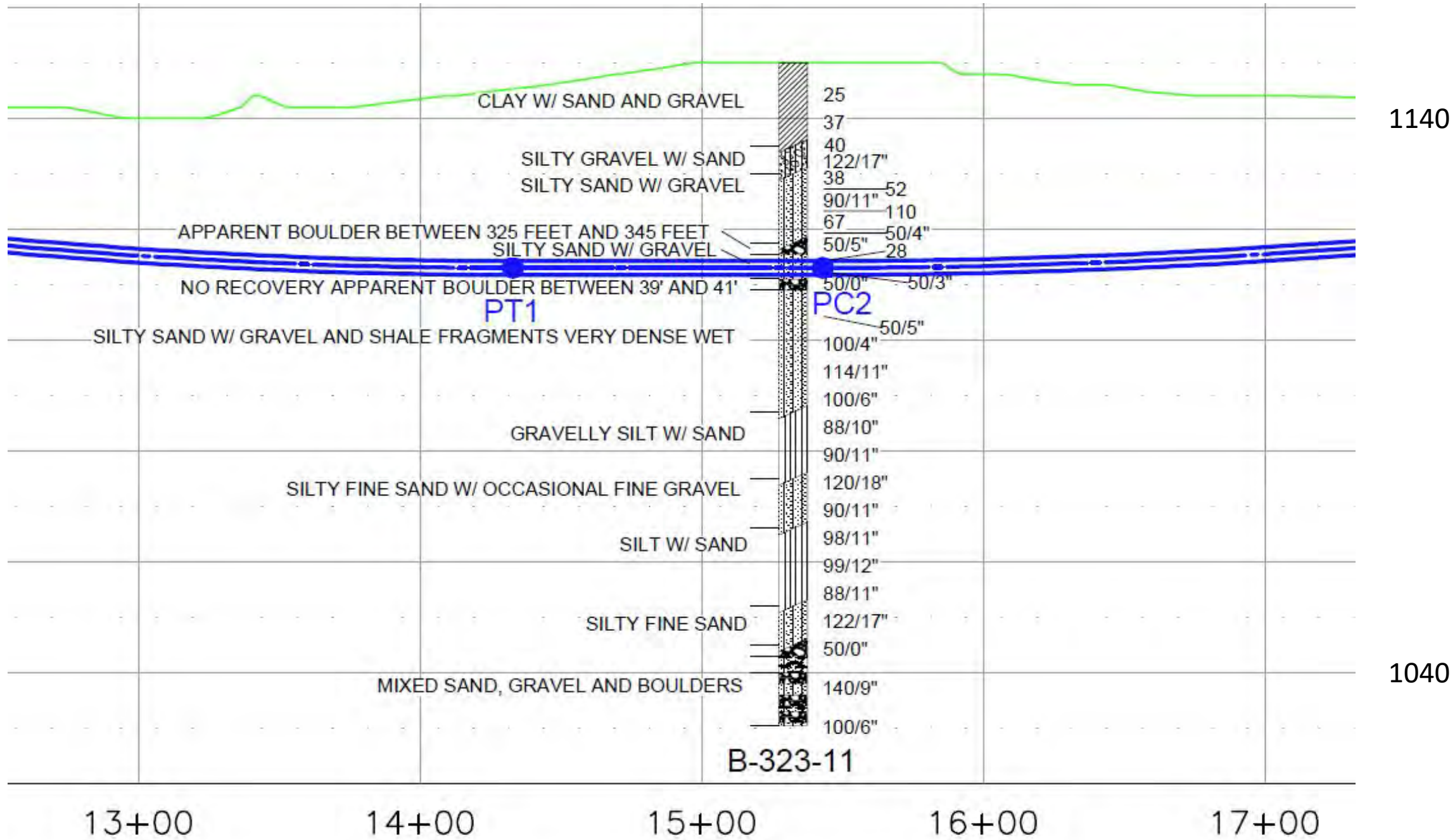
DATE	BY	DESCRIPTION	SCALE	IN APP'D
1/18/18	MM	PRELIMINARY		
6/25/18	MTL	PRELIMINARY		
12/28/18	JDR	PRELIMINARY		

ep Tennessee Gas Pipeline
an E.ON Energy company

LOOP 923 NORTHEAST UPGRADE PROJECT
SAWMILL ROAD DIRECT PIPE

Division	NEW JERSEY	District	SUSSEX COUNTY
Section	Township	Range	
Drawn	DATE	PROJECT NO.	TYPE
Checked	DATE	SCALE	AS SHOWN
Approved	DATE	PROJECT NAME	SAWMILL ROAD

TO-NIG-300-2-13DP Sheet 1 of 2



Glacial till



Sources of Geologic Information:

- State geological surveys. On the Association of American State Geologists (AASG) website is a link that lists all the geological surveys. <http://www.stategeologists.org/>
- US Geological Survey
- National Geologic Map Data Base
https://ngmdb.usgs.gov/ngmdb/ngmdb_home.html
- Site visit by geologist
- Borings
- Split Spoon samples (2 foot samples every 5 feet or continuous) of the unconsolidated materials.
- Continuous core samples of consolidated materials.
- Notes from: Directional Drilling Best Practices by Dennis M. Walsh, PE and Daniel D'Eletto, PE. April 10, 2015
https://www.northeastgas.org/pdf/d_walsh_directional.pdf